

Work Order ID 78611

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78611

Page 1

Item ID: D350-616-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deck Plate
 Start Date: 11/01/2012 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 25/01/2012 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/01/11 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Draw Nbr Revision Nbr D350-616 E	0.00							
100	DC	0.00							
Document Control	Memo Photocopy bluefile and create labels per PPP D350-616-015 CHG002	0.00							
110	Pick Kit	0.00							
110	Packaging	0.00							
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
120	QC	0.00							
Quality Control	Memo	0.00							

MLJ 12-1-30
 (2)

12/1/30 D (2)

(+2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: <u>B/C</u>								
	PPP Rev: <u> </u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten notes and signatures:
 12/2/13
 12/2/13

Handwritten note:
 12-02-10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 78611

78611

Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10 Washer D2344 *AN960.ID10* *D2344* Litter Deck Plate, 350	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	20			
										**	M120142		
		Manufactured	No			110	Each	3.0000	1	2			
										**	B794738		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST224				3					
				70789				3					
D2348 *D2348* Wearplate		Manufactured	No			110	Each	3.0000	4	8			
										**	B750818		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST011				3					
				70791				3					
D2353 *D2353* Stiffener		Manufactured	No			110	Each	7.0000	1	2			
										**	12/1/30		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST224				7					
				58426				1					
				70792				6					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 78611

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

D2364

Manufactured No

110 Each

5.0000

1

D2364

Deck Plate, Fwd 350 Litt

**

Location

Loc Qty

Loc Code

ST225

5

70796

5

Manufactured No

110 Each

29.0000

2

D2365

D2365

Wearplate

**

Location

Loc Qty

Loc Code

ST008

29

73456

29

Manufactured No

110 Each

10.0000

1

D2369-1

D2369-1

Deck Plate Locator Brackets

**

Location

Loc Qty

Loc Code

ST241A

1

70797

1

ST241B

9

76078

9

Manufactured No

110 Each

9.0000

1

D2369-3

D2369-3

Deck Plate Locator Brackets

**

Location

Loc Qty

Loc Code

ST241A

9

70798

2

75191

4

75247

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

D3494-1

Manufactured No

110 Each

13.0000

1

2

**

D3494-1

Stub Cover

Location

Loc Qty

Loc Code

ST224

13

68881

3

69187

10

MS20426AD4-5

Purchased No

110 Each

5,232.000

25

50

**

MS20426AD4-5

Rivet

Location

Loc Qty

Loc Code

Mezz

165

6733

165

ST317

5067

6874

5067

MS20426AD4-6

Purchased No

110 Each

1,349.000

25

50

**

MS20426AD4-6

Rivet

Location

Loc Qty

Loc Code

ST317

1349

110139

207

117505

142

119436

1000

MS20426AD5-7

Purchased No

110 Each

1,131.000

6

12

**

MS20426AD5-7

Rivet

Location

Loc Qty

Loc Code

ST318

1131

101340

1025

7681

106

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-8

Purchased

No

110

Each

1,231.000

6

12

MS20426AD5-8

Rivet

**

Location

Loc Qty

Loc Code

ST318

1231

4533

1231

MS20601-AD4W2

Purchased

No

110

Each

176.0000

15

30

MS20601-AD4W2

Rivet

**

Location

Loc Qty

Loc Code

ST322

176

119232

176

MS20601-AD4W3

Purchased

No

110

Each

2,402.000

30

60

MS20601-AD4W3

Rivet

**

Location

Loc Qty

Loc Code

ST321

2402

114538

2402

MS21042L3

Purchased

No

110

Each

6,081.000

6

12

MS21042L3

Nut

**

Location

Loc Qty

Loc Code

ST300

6081

117441

16

117885

32

118451

5

118927

3

119017

5551

119075

474

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D350-616-015

D350-616-015

Parent Item Name: Deck Plate

Start Date: 11/01/2012

Required Date: 25/01/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

53.0000

6

12

MS24693-C273

Screw

**

Location

Loc Qty

Loc Code

ST310

53

114752

53

MS24693-C48

Purchased

No

110

Each

124.0000

22

44

MS24693-C48

Screw

**

Location

Loc Qty

Loc Code

ST310

124

119232

74

120142

50

MS35207-264

Purchased

No

110

Each

90.0000

4

8

MS35207-264

Screw

**

Location

Loc Qty

Loc Code

ST295

90

119232

90

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	